"The Warehouse Unplugged-Keys to a successful MSCA or WMS Wireless Implementation"

Jason Howton April 16, 2008



Agenda

- Mobilizing the Warehouse
- What are the Rules?
- Frequently Asked Questions
- WMS/MSCA Case Study: Zachry Construction
- ClearOrbit Professional Services
- Questions/Answers



Mobile Supply Chain Applications (MSCA)

- Real-time data entry in a bar coded environment
- Mobile device connected via RF technology or tethered
- Shop floor and warehouse transactions anywhere
 - ✓ Materials Management
 - ✓ Manufacturing
 - ✓ Quality



Mobile Supply Chain Applications (MSCA)

Materials Mgmt

Receiving and Inventory Cycle and Physical Count Pick and Ship Confirm Manufacturing

Assembly Move/Complete Material Issue and Return Resource Charging Quality

Collect Quality Data View Specifications Flow Completions

Telnet-Supported





Mobile Device



Updates Oracle Application Database

Purchasing

WIP

Order

Inventory

Quality

Management



Oracle Warehouse Management System (WMS)

- Automates complex decisionmaking processes
- •Allows for effective management of the warehouse
- •Rules and restrictions utilized for:
- ✓ Directed put away transactions
- ✓ Directed picking transactions
- √Cost group assignment
- √Task assignment
- ✓ Compliant labeling for customers and within the warehouse



Oracle Warehouse Management System (WMS)

Put away, picking, and cost groups utilize rules strategies

Identify Business Objects



Define Strategies for Objects



Identify Rules for Strategies



Define Rules

Task assignment and label assignment utilize rule weights

Identify Rules for Organization



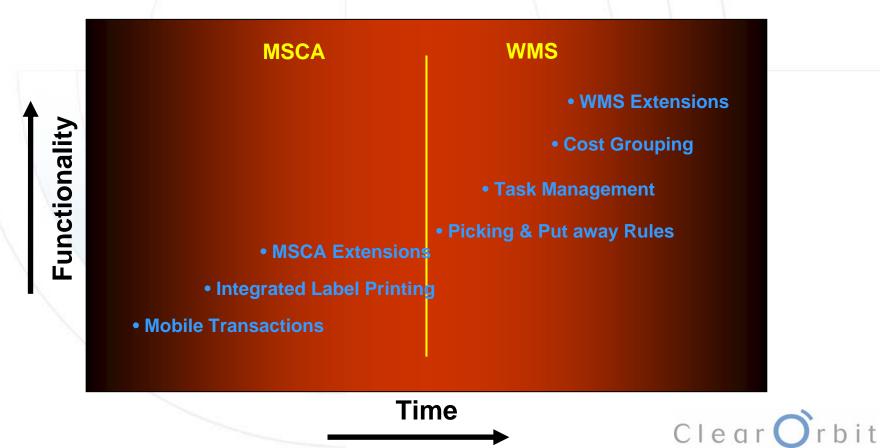
Assign Weights to Rules



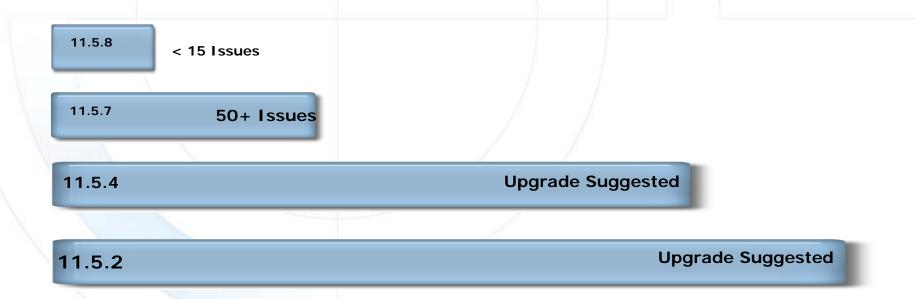
- ✓ Use of License Plate Numbers (LPN)
 - ✓ Material Status Control
 - **✓**WMS Control Board
 - ✓ Rules Simulation



Do I need MSCA and/or WMS?



•What version of Oracle 11i is optimal for bringing WMS or MSCA to fruition?





•How do we print a bar code label from WMS/MSCA?

✓ Easy to administer
✓ Integration to user process
✓ Infrastructure must be scalable





How do I maintain a standard/supportable application while aligning Oracle to business processes not addressed by WMS?

Standard WMS

Single scan receipt of internal requisition LPN

LPN
Unpack LPN following pick confirm

Receive by shipment & distribution line vs. cascading receipts Unpack LPN following pick confirm

Your Business Processes



MSCA/WMS Case Study: Zachry Construction

- Domestic and International Construction Sites
- Chose ClearOrbit as Implementation Partner
- Version 11.5.7 with Patch Set "H"
- Support for Advanced Picking/Put away Rules
- Orbiter Extension: Enhanced LPN Tracking
- Orbiter Platform: Bar Code Label Generation
- Delivery: On Time On Budget



ClearOrbit Professional Services

- •Experts in Supply Chain, Warehouse, Distribution and Manufacturing
- Project Managers, Sr. Consultants, Technical Consultants
- Average Oracle Experience: 10 years
- Average ClearOrbit Tenure: 4.5 years
- Backgrounds include Big 5, Oracle, OCS, Oracle Users, Fortune
 100, APICS-Certified
- Over 300 Oracle Customer Implementations Worldwide

[North America • Europe • Southeast Asia • Middle East • South America]



ClearOrbit Unlocks Your ERP Investment Value

"Companies are seeking to leverage and unlock the value of their ERP investments. They [ClearOrbit] are like the BASF of software: they don't make your ERP, they make your ERP better."

Steve Banker

Service Director, Supply Chain Management, ARC Advisory Group





- No Substitute for Knowledge & Experience
- Partner today and align with success
- Successful WMS/MSCA implementation methodology
- Deliver 'Last Mile Functionality'
- On Time On Budget



Questions and Answers

