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home of the OAUG KNOWledge Factory





# Smead Manufacturing



- 100+ Year Old Manufacturing Company of Office Filing and Organizational Products
- 5 Manufacturing locations in US,1 in Mexico, and 4 in Europe.
- Approx. 3000 employees Worldwide
- On PeopleSoft Enterprise since 1997.
- Currently on PS FSCM v8.0 SP3 Windows 2003, SQL Server 2005. Tools 8.22.18. HR 8.9
- Own almost all modules available do not have all deployed.







# Challenges at Smead

- Making sure the area responsible is the one placing or removing holds. Division of responsibilities.
- We have no idea how long something has been on hold awaiting action.
  - Metrics for holds things won't fall through the cracks because you are now seeing by hold code how long something has been on hold
- Taking a large number of orders off credit hold for a customer is tedious and time consuming.
  - Easier maintenance of orders on hold no longer do you have to go into each individual order and release it from hold.
- No way to see what happened with an order on hold. Who removed it and why (we now prompt for reason code).
  - Hold History and audit tracking see who removed or added a hold.
    more control over when something was released or put on hold







- Sarbanes-Oxley Compliance
  - Division of responsibilities
  - Internal Controls
  - No audit on key order-related actions







## **Enhancements Consists Of:**

- Foundation Changes
- User Security
- Enhanced Order Hold Management
- User Workbench Center
- Hold Analytics
- Audit Trail of Hold Management







#### **Reason Codes**

Enter any information you have and click Search. Leave fields blank for a list of all values.

Find an Existing Value Add a New Value					
SetID: = 💌 SHARE					
Reason Type: = 💌 Order/Quote Hold					
Reason Code: begins with 💌					
Description: begins with 💌					
🗆 Include History 🛛 Correct History 🗖 Case Sensitive					
Search Clear Basic Search 🗐 Save Search Criteria					

3) The user would enter reason codes under this reason type and then save their changes.

SetID: SHARE	Reason Code:	CUST	Reason Type:	Order/Quote Hol	d
Reason Descriptior	1			Find   View All	First 🔍 - or 1 🗈 Las
'Effective Date:	01/01/1900 関	'Status:	Active		+ -
'Description:	Customer Verifica	tion Received			
Long Description:	The customer has	; verified and th	ne hold can now be remi	oved. 🛋 🌿	

Return to Codes and Auto Numbering





- Foundation Changes
  - Order Management Business Unit Reason Code Default

Hold Processing							
Unit: US001 US001 NEW YORK OPERATIONS							
Automatic Hold							
*Process Option: Online 🔽 Hold Reason: SYSTEM Q							
Credit Checks	_						
Online Sales Orders	Online Quote	es		Background			
Sales Order Entry	🗹 Quote E	intry		🗹 Sales Or	der		
Customer ID Entry	Custon	ner ID Entry		🗆 Quote			
Hold Codes							
Description	Hold Code	<u>Pass to</u> <u>Unfulfilled</u>	<u>Pass to</u> <u>Releasab</u>		<u>Pass to</u> Picked/Confirmed	<u>Pass to</u> <u>Shipped</u>	
No Sold To	NOSOLD Q	Γ					
No Bill To	NOBILL 🔍				Γ		
No Bill To No Ship To	NOBILL Q NOSHIP Q						





# • User Security

### - Segment Hold Codes by Role

#### Hold Code Security by Role

	SHARE Credit Analyst Cred	it Analyst			
Hold Codes	Customize   Find	View All   🏙	First 🖸	1-6 of 6	▶ <sub>Last</sub>
<u>*Hold Code</u>	Description	Add Authority	<u>Release</u> Authority	<u>Delete</u> OM Hold	
CORPCR Q	Exceed Corporate Credit Limit				+ -
CUSTCR Q	Exceed Bill-To Credit Lin	$\checkmark$			<b>+ -</b>
OUTAR 🔍	Outstanding Aged A/R				<b>+ -</b>
	Over Credit Limit		<b>v</b>		<b>+ -</b>
PAST Q	Past Due Account		~		± =
VER	Awaiting Customer Verification	$\checkmark$			<b>+ -</b>
Save 🖹	] Notify		E. Ac	ad 🖉 Db	date/Display





- User Security
  - Message Code Holds
    - Users can only add/change/delete the HOLD CODES for their security level

Messages								
SetID:	SHARE	Message Code:	BAD					
Message D	efinition					Eind   View All	First 🗹 1 of 1 🕨 Last	
Effective	Date:	02/27/1996	Status:	Active				
Message	Туре:							
Descripti	on:	Bad item characte	eristics					
Long Des	cription:	tion: This is item has been put on hold due to issues with performance. This hold will be in effect until further notice. Orders may be taken, but no delivery may take place.						
Action								
C None Reje Hold	ct	Product	Hold					
_	s to Unfulfil s to Shippe	_	ere as anno	Pass to Released	□ Pass to Picke □ □ Pass to Billing			





- User Security
  - Message Code Holds on Customers and Products

Customer	Messages					
SetID:	SHARE	Customer:	1005	Golden Inc.		
Message (	Details				Eind   View 1	First 🕙 1-2 of 2 🕒 Last
Sequence	e Number:	1				<b>.</b>
Message	Code:	CM-PST	Start Date:	11/03/2005	End Date:	12/31/2099
Action:		Hold	Customer's a	account is severely p	ast due.	<u> </u>
Hold Code	e:	Past Due				-
'Sequence	e Number:	2				ΞΞ
*Message	Code:	CUST	*Start Date:	11/03/2005 🛐	"End Date:	12/31/2099 🛐
Action:		None	This custome for all items o	er gets special hand on the order.	lling. Offer freigh	t at no charge 📃
Hold Code	×					▼





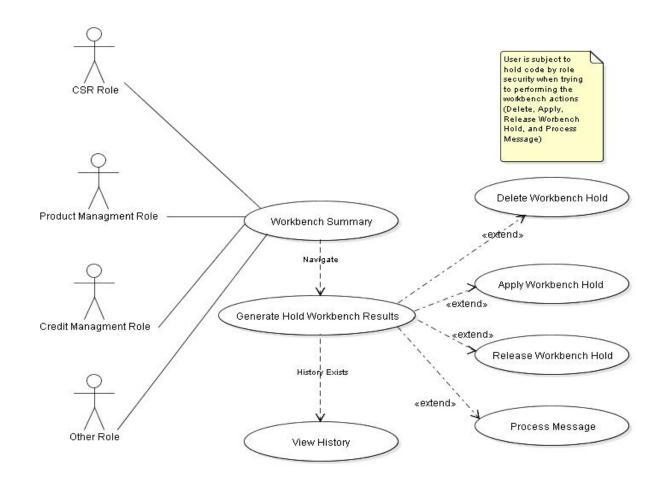
• Enhanced Order Hold Management

Order:	9000001					
Header Holds		Qustomiz	EInd View All	📒 First 🗹 1	-2 of 2 🕑 Lest	
'Hold Code	Description				Last Changed By	
EXP Q	Export Documentation Hold	×	10/12/2005 🕒	ARRVD Q	DVP1	+ -
PAST	Past Due Account		10/12/2005		DVP1	<b>(+</b> )

Header Change	Reason	Qustomize   Find   View Al	First 🖪 1 of 1	Last
Reason Code	Description	Last Update Date/Time	Last Changed By	
Q				+ =











Installation Option

Order/Quote Defaults
Maximum Lines Displayed:
Maximum Schedules Per Line:
Maximum Online Pricing Rows:
Maximum Sources of Supply Rows:
Verity Search  Process Feature Security
Process Claimback
Prompt for save when chunking
Buying Agreement Defaults
Maximum Lines Displayed:
Hold Workbench Defaults
Maximum Hold Workbench Rows:

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Current Activ	ve Average Hold Days		Average Day	rs on Hold	
Hold Code	Description	Days on Hold	Hold Code	Description	Days on Hold
PDSCRP	Price Discrepancy	1134.94	OVERCR	Over Credit Limit	85.81
PAST	Past Due Account	100.72	CORPCR	Exceed Corporate Credit	85.80
PROD	Product Hold	14.90	CONTON	Limit	05.00
VER	Awaiting Customer			Credit Card Hold	85.80
Verification	Verification	14.89	CMNQTY	Contract - Min Qty Violation	85.80
MAXQTY	Exceeds Maximum Order Qty	14.89	CMXQTY	Contract - Max Qty Violation	85.80
MINQTY	Under Minimum Quantity	14.89	CONFIG	Configuration Hold	85.79
MINSP	Below Minimum Selling Price	14.89	CLNAMT	Contract - Line Amt Violation	85.79
OUTAR	Outstanding Aged A/R	14.89	OUTAR	Outstanding Aged A/R	85.77
OVERCR	Over Credit Limit	14.89	PROD	Product Hold	85.77
EXP	Export Documentation Hold	14.88	VMI	Vendor Managed Inventory	85.77

#### Order Hold Workbench

#### Order Amounts by Hold Code Detail

- Business Unit: US001 US001 NEW YORK OPERATIONS
- Hold Code:

PROD Product Hold

Order Amounts by Hold Code Detail					<u>Find</u>   View All	📕 First 🖪 1-2 of	2 🕨 Last
Order No	Order Date	Line	<u>Schedule</u>	<u>Sold To</u>	Customer Name	Hold Amount	Currency
CEN1114	07/05/2006	1	1	1004	Advanced Consulting	89.91	USD
CEN1117	07/05/2006	1	1	1009	Tropical Outdoor Equipment	9.99	USD

Return





#### Search

Search Clea	Return to Overview	Basic Search
Search Criteria		
*Business Unit:	US001 Q	
Hold Criteria		
🗹 Hold Codes I'm A	uthorized for	
Hold Code:	begins with 💌	
Status:	Active 💌	
Hold Search Level:	▼	
Status Date:	=	
Line/Schedule Crite	гіа	
Tracking Status	<b>_</b>	
Ship To:	begins with	Q
Ship From:	begins with	Q
Req Arry Date:	=	
Req Ship Date:	=	31
Sched Arry Date:	=	31
Sched Ship Date:	=	31
Ship Via:	begins with	Q
Carrier ID:	beains with 💌	Q
Product ID:	begins with	
Product Group Type:	-	
Product Group:	Q	
Item ID:	begins with	
Configuration Code:		Q





## Holds Management Workbench Manage Holds

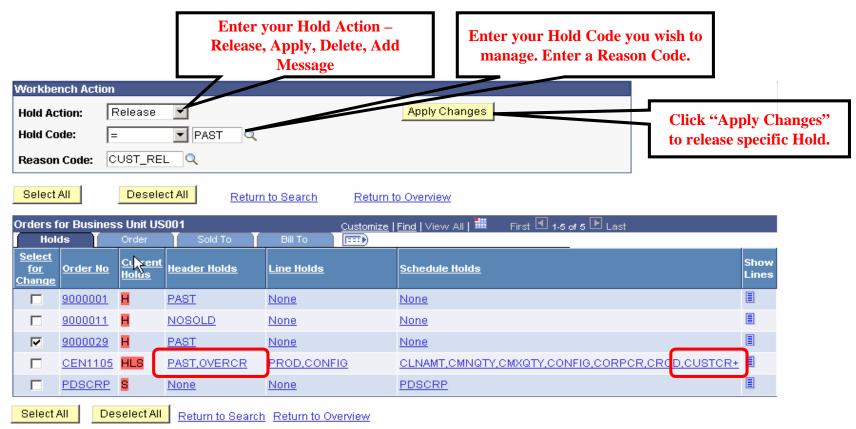
#### **Basic Search**

Order Hold Workl	bench
Search	
Search Clea	ar Return to Overview Advanced Search
Search Criteria	
*Business Unit:	US001 Q
🗹 Hold Codes I'm A	Authorized for
Hold Code:	begins with
Status:	Active
Hold Search Level:	
Order No:	begins with 🗾 🔍
Order Date:	
Sold To:	begins with 💌
Bill To:	begins with 💌
Tracking Status:	
Ship From:	begins with 🔽 🔍
Product ID:	begins with













	<b>VI</b>									
▶ Searce	ch Criteria									
Workbe	nch Action									
Hold Acjion:			<b>•</b>		Apply Changes					
Hold Code:										
Reason	Code:		Q							
Select	Select All      Deselect All      Return to Search      Return to Overview									
Orders f	for Busines	s Unit US	001	<u>Customize</u>	Find   View All   🔠 🛛 First 🗹 1-4 of 4 🕩 Last					
Hol	Holds Order Sold To Bill To 💷									
<u>Select</u> <u>for</u> <u>Change</u>	<u>Order No</u>	<u>Current</u> Holds	<u>Header Holds</u>	Line Holds	<u>Schedule Holds</u>					
	<u>9000001</u>	H	PAST	<u>None</u>	None					
	<u>9000011</u>		NOSOLD	None	None					
	CEN1105	HLS	OVERCR	PROD,CONFIG	CLNAMT, CMNQTY, CMXQTY, CONFIG, CORPOR, CRCD, CUSTOR+					
	PDSCRP	S	None	None	PDSCRP					
Select	Select All Deselect All Return to Search Return to Overview									



Pricing Data

4



				Select				<u>, nites   _Siq</u>
Header Summary				Customer Depos				
· neauer Summary				Estimated Shipm	ents			
Order: Unit: CEN1105 US001	oraci bato.	Order Status: *Orde Open 🔽 STD		Height Charges Hold History / Enti Holds/Change Re				
		⊽ <u>Bill</u> 1	Γο	Lot Allocation				
1009 🗏 Location:	1 🔍	1009		Margin Adjustmer		et 🔄		
	Sold To Details	Tropic	al Outdoor Equipm	Notes / Attachmer Orders by Sold-To Pegged Supply Project Defaults		-		
▶ Header Detail			-	10,0012014016		_		
Order Line Entry								
▷ Line Filter								
		Down also Dates	Value			<u>stomize</u>   <u>Find</u>		
Line Product Eulfillment	t Data 👖 <u>M</u> argins	Requested Dates			Ship To Ta <u>x</u> es	Ship Options 1	│ Ship Opti	
*Line Hold *Status Product ID		Quantity UOM	Pick Up Unit Pric	e <u>Extended</u> Amount	<u>Ship</u> From	Quantity Available		Quantity Shipped
① 1 US Open ▼ 10050	Æ	10.0000 EA	39.990	399.90 US	US010	9758.0000	0.0000	0.0000
C 2 US Open 💌 10049	見	10.0000 EA	19.9900	199.90 US	US010	🤍 5789.0000	0.0000	0.0000
∠ine Actions	Self Find Alternate			Calculate Price	Product Add	1		
Shipment Schedules	Number of Lines	to Copy: 🔢 🗎						





er: CEN	1105 Hold History								
ler Holds				Custo	<u>mize   Find   Vie</u>			t 🖪 1-4 of 5 🕨	<u>Last</u>
	<u>scription</u>			<u>Reason Code</u>	<u>*Status Da</u>		<u>Last Cha</u>		
ILL 🔍 No	Bill-To Customer ID				Q 04/10/200	16 🛐	SAMPLE		+ -
HIP 🔍 No	Ship-To Customer ID				Q 04/10/200	16 🛐	SAMPLE		+ -
T Header H	Hold History								
Business	Unit: US001								
Order No:	CEN1105								
Hold Histo					<u>Customize   Finc</u>		A	First 🖪 1-8 a	r o 🕑 L o
Hold Code	<u>Description</u>	Hold Action	Active	Peason	Status Date	Last	ined By	Last Update Date/Time	Messag Code
FSSCST	Customer Sanctions	Release/Delete Hold		SYSTEM	04/10/2006	SAMPI	_E	04/10/06 6:40:33PM	
FSSCST	Customer Sanctions	Apply Hold	$\checkmark$	SYSTEM	04/10/2006	SAMPL	_E	04/10/06 6:39:19PM	
NOBILL	No Bill-To Customer ID	Add Hold		SYSTEM	04/10/2006	SAMPI	_E	04/10/06 5:41:28PM	
NOSHIP	No Ship-To Customer ID	Add Hold		SYSTEM	04/10/2006	SAMPI	E	04/10/06 5:41:28PM	
NOSOLD	No Sold-To Customer ID	Add Hold		SYSTEM	04/10/2006	SAMPL	_E	04/10/06 5:41:28PM	
OVERCR	Over Credit Limit	Apply Hold	V	SYSTEM	04/10/2006	SAMPL	E	04/10/06 5:41:23PM	
		Delegen Held	Г	CUST_REL	07/10/2006	DVP1		07/10/06	
PAST	Past Due Account	Release Hold		0001_1122	0111012000			11:45:51AM	





- Recap:
  - Foundation Changes
  - User Security
  - Enhanced Order Hold Management
  - Audit Trail of Hold Management
  - User Workbench Center
  - Hold Analytics

